




Northwest Door provides a Ten Year Limited Warranty on our woodgrain powder coated finishes per AAMA 2604 Paint Performance Standard

The woodgrain finishes on our aluminum are certified to meet **AAMA 2604 Paint Performance Standards** established by the AAMA (American Architectural Manufacturers Association). It means that our finish is resistant to weathering and/or other elements like detergent and salt water and that our doors will have very little fading or chalking. The finish will not blister or crack, even in harsh coastal climates.

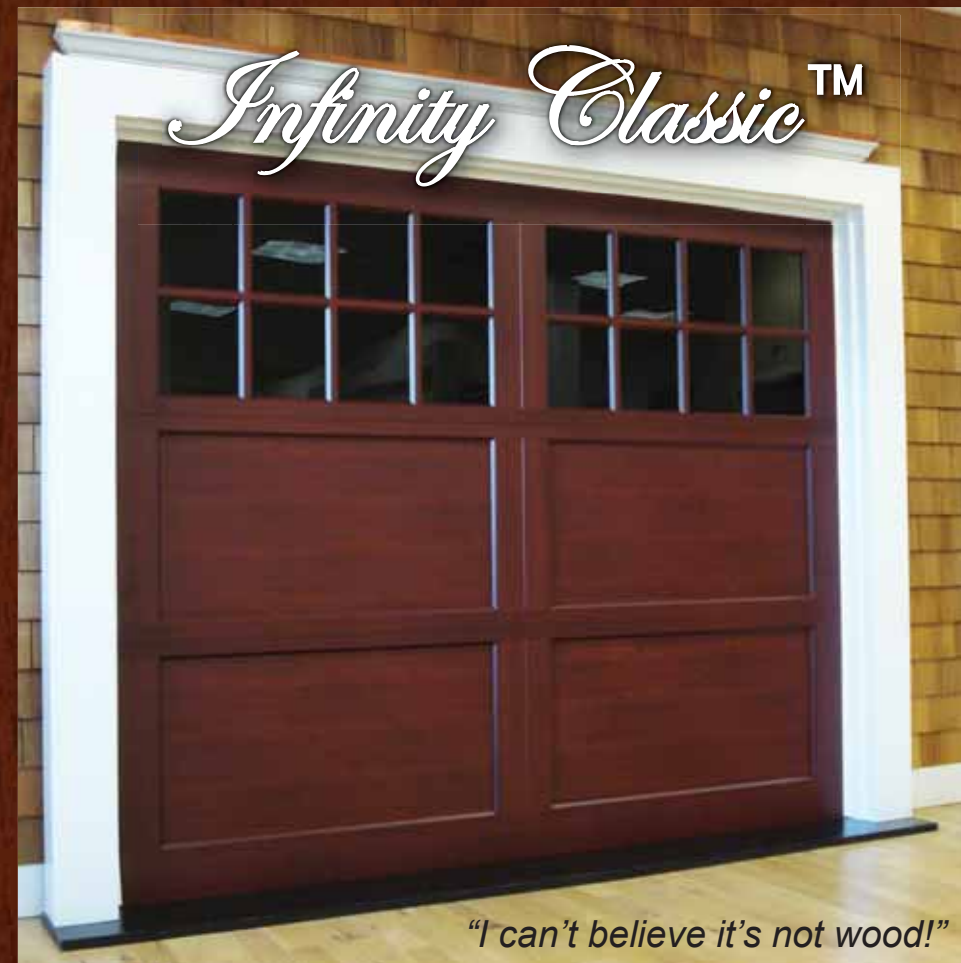
This means that the woodgrain powder coat finish on our garage doors will remain beautiful for many years to come, **we guarantee it!**

American Architectural Manufacturers Association Paint Performance Standards

	AAMA 2604 Performance Standard
Min. Film Thickness	1.2 mils (30.5 micron)
Crosshatch Adhesion	Dry, Wet & Boiling 100%
Direct Impact Resistance	0.1 inch (2.54 mm) deformation minor crack / no pick off
HCl Resistance (10%)	15 minute spot no blister or color change
Mortar Resistance	24 hrs surface contact no adhesion or residue
Detergent Resistance	72 hrs immersion no change or loss of adhesion
Humidity Resistance	3000 hrs 100% humidity #8 blister size maximum
Salt Spray Resistance Scribed	3000 hrs 5% solution min. 7 on scribe, 8 on field
Metal Pretreatment Req.	30 mg/ft ² chrome or non-chrome equivalent
Pencil Hardness (min.)	F
Abrasion Resistance (l/mil)	20
Nitric Acid Vapor Resis.	30 minute exposure 5 ΔE max. color change
Window Cleaner Resis.	24 hour spot test no visual change
Weathering	5 yrs Florida 5 ΔE max. color change 30% gloss retention min. 8 chalk min. 10% film erosion max.

The Beauty of Wood

The Endurance and Strength of Aluminum



The Infinity Classic™ and Modern Classic™ all-aluminum garage doors are now available with high performance *state-of-the-art* woodgrain finishes.



Mahogany

"I can't believe it's not wood!"

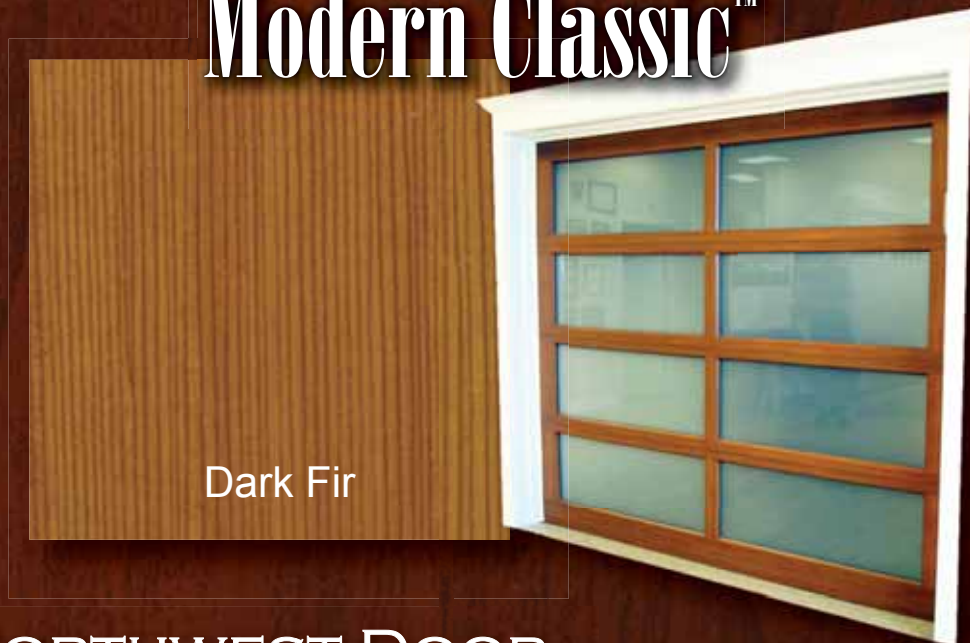
Our aluminum garage doors look so realistic and natural that they are mistaken for real wood doors.

- Maintenance Free -
- UV Resistant -

Our finish is a powder coat paint, an excellent performer in the coastal regions where salt water is present.

We have twenty wood grains to choose from, so you can easily find the look that you desire.

Modern Classic™



Dark Fir



Your Northwest Door Dealer is ready to help, including installation of the doors and to ensure your garage doors will work smoothly over the years to come. We support our dealers, with continuing investments in our technology-advanced manufacturing facility to provide our customers with high quality and competitively priced garage doors and products.

NORTHWEST DOOR DEALER:



Northwest Door recommends LiftMaster Professional Line Garage Door Openers for the Modern Classic, Infinity Classic and all models of Northwest Door Garage Doors.

"A BEAUTIFUL FINISH THAT PROTECTS YOUR DOOR AND PROTECTS THE ENVIRONMENT"

Green

These beautiful woodgrain powder coated finishes applied to our Modern Classic and Infinity Classic aluminum garage doors are not only elegant and durable, they are also environmentally friendly. The pretreatment chemicals used in this unique powder coating process contain no chromates, cyanides, phosphates or other metals listed by the EPA or OSHA. No sludge is produced in the waste treatment process, which eliminates the production, hauling, and storage or destruction of hazardous waste materials.



- ★ **Phosphate Free**
- ★ **Chrome Free**
- ★ **VOC Free**
(Volatile Organic Compounds)
- ★ **TGIC Free**
(Triglycidyl Isocyanurate)
- ★ **AAMA 2604 Certified**
(American Architectural Manufacturers Association)



Dark Acacia



Dark Ash



Light Ash



Dark Bamboo



Light Bamboo



Dark Cedar



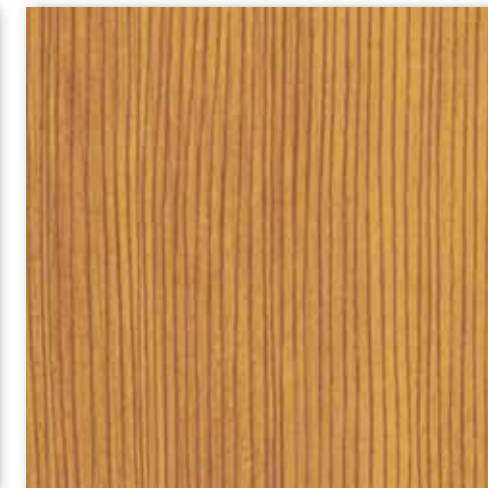
Light Cedar



Dark Cherry



Light Cherry



Light Fir



Light Knotty Pine



Dark Knotty Pine



Dark Oak



Light Oak



Dark Teak



Light Teak



Dark Walnut

Note: These woodgrain color samples are not exact reproductions. During the printing and production process slight color variations do occur.